2020-3

16 BMB PE Press Experiments User Manual

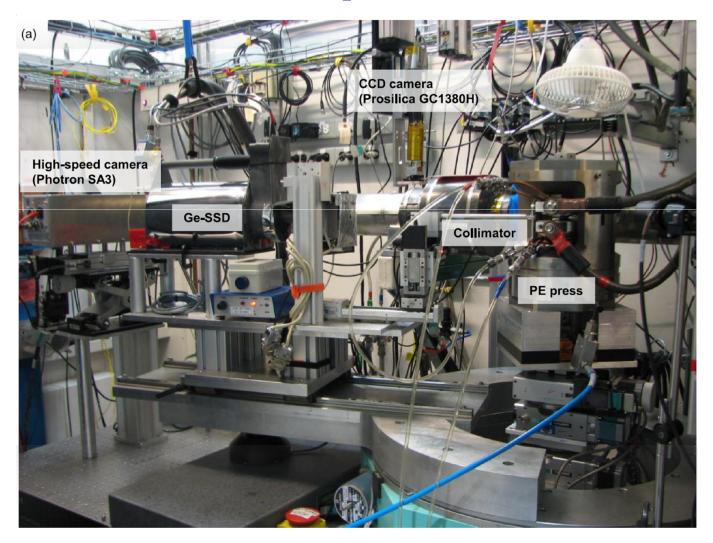


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Chapter

Beamline description

The HPCAT 16BM-B beamline is dedicated to white beam x-ray diffraction and radiography researches of matters under high pressure.

With the APS bending magnet white x-rays (5-120 keV), multi-angle energy dispersive x-ray diffraction (EDXD) technique is extensively utilized to obtain the structure factors up to Q=around 20 Å⁻¹. A Paris-Edinburgh Cell (PEC) (250 ton capability) is equipped for samples requiring a large scattering volume, especially, for the high-temperature melt and amorphous structure. The range of pressure and temperature is up to 7 GPa and 2300K. The PEC setup includes white beam radiography system, which allows the structure measurement with EDXD to be combined with radiographic volumetry, ultrasonic sound velocity measurement and/or falling sphere viscosity measurement.

Beamline Contact

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Table 1. Summary of 16BM-B features

Feature	Description				
Source	bending magnet				
Monochromator	N/A, white beam				
Energy range	10-120 keV for parallel beam; 10-65 keV for focused beam				
Beam size &	$50 \ \mu m \ x \ 50 \ \mu m \ to \ 2 \ mm \ x \ 2 \ mm \ for \ parallel \ beam \ (slit-limited)$				
focusing optics	$10 \ \mu m$ (H) x $10 \ \mu m$ (V) FWHM with 200 mm Pt-coated Si KB-				
	type mirror				
Established Multi-Angle Energy Dispersive X-ray Diffraction					
techniques	White Beam Radiography				
	Ultrasonic elastic wave velocity measurement				
	Falling sphere liquid viscosity measurement				
Detectors	Ge Solid State Detector, CCD camera (Prosilica GC1380H),				
	High-speed camera (Photron FASTCAM SA3)				
Support equipment	Paris-Edinburgh type large volume press with resistive heating				
	capacity (PE anvils, boron-epoxy gaskets, cylindrical graphite				
	heater, 8V-220A power supplier; temperature and pressure				
	range up to 2500 K under and 7 GPa)				

Chapter 2

Beamline operations for Paris-Edinburgh cell experiments

Login

The wireless PC mouse has a battery saving feature and will turn off after prolonged idle period. The mouse has to switched back on by pressing the power button on the bottom.

Both beamline control computer and data analysis computer (Windows 10 operating systems) have identical login id and password for users:

login: s16bmbuser password: BMBuser@16

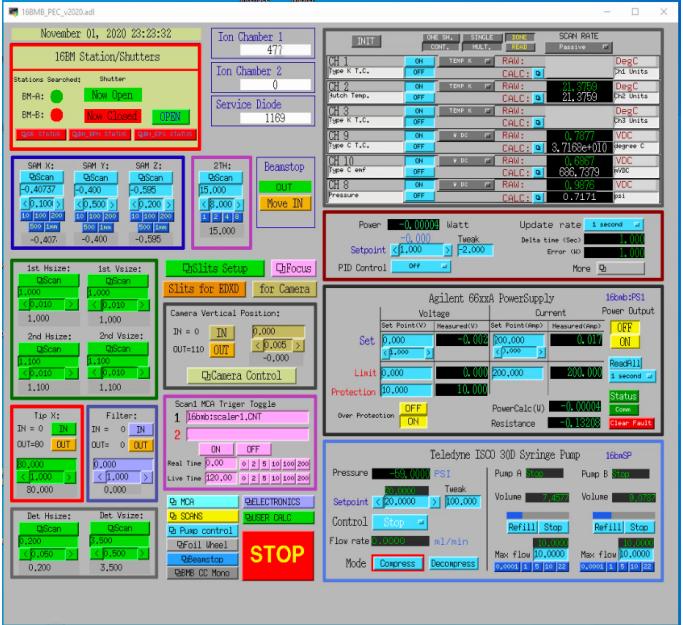
This login id and password will be required when re-logging in the computers (e.g., after rebooting the operating system).

How to start EPICS user interface

On the Windows desktop of both computers, users will find a shortcut named "16BMB-PEC Interface".

This shortcut executes "16BMB_PEC.adl" with necessary options and input parameters. Please keep the options as-written to correctly start the interface.





It interfaces the control widgets with 16BM station shutters, SR status, EPS status, most demanded motors for user experiments, intensity monitors with ion chambers and diode, and power supply controller.

Setup of slits and filter for EDXD and radiography measurement, respectively

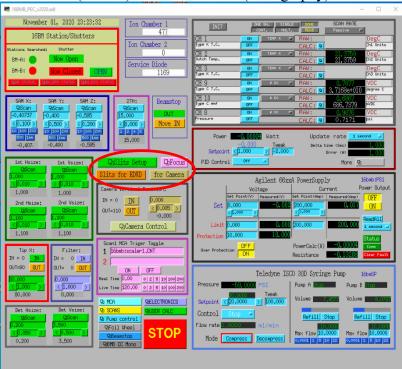
Open <u>'Slits/Filter Setup' on the PEC user interface.</u>

X 16BMB_PEC_5	Slits.adl			- 🗆 X
BMA Hpost	BMA Hsize:	BMA Vpos‡	BMA Vsize:	Preset Positions
D Scan	DiScan	DiScan	DiScan	Seture 4 Seture 2
-0.163 < 0.018 >	1,000 <0,100 >	-0.012 < 0.010 >	1.000 < 0.100 >	Setup 1 Setup 2 (e.g., EDXD) (e.g., Radiography)
-0.163	1.000	-0.012	1.000	Filter Wheel 0.0000000 0.0000000
1st Hpos:	1st Hsize:	1st Vpos:	1st Vsize:	
DiScan -0,126	민Scan 1.000	면Scan -0.025	DScan 1.000	
< 0.005 >	< <mark>0.020</mark> >	< 0.005 >	< 0.050 >	1st Hsize: 0.1000000 1.0000000
-0.126	1.000	-0.025	1.000	1st Vsize: 0.3000000 [1.0000000
2nd Hpos:	2nd Hsize:	2nd Vpos:	2nd Vsize:	2nd Hsize <mark>0.1100000 1.1000000</mark>
DiScan	DScan	Zna vpos: DiScan	DiScan	d Vsize: 0.3100000 1.1000000
-0,230	1,100	-0,150	1,100	
< 0.010 >	<0.010 > 1.100	< 0.005 >	< 0.050 >	Go! Go!
-0.230	1.100	-0.150	1.100	
Tip X:	Tip Y:	Tip Z:	Tip Yaw:	Det Hpos: Det Hsize: Det Vpos: Det Vsize:
면Scan	- PuScan	9 DScan	PuScan	Discan Discan Discan Discan
80,000 < 80,000 >	47.02425	-3,592 < 1,450 >	-0.103 < 0.005 >	0.747 0.200 -3.559 2.000 < 0.100 > < 0.050 > < 1.450 > < 0.500 >
80.00C	47.024	-3.592	-0.103	0.747 0.200 -3.559 2.000
		-		

Input slit sizes and filter setup values in the 'Preset Position' window. Please do not change other parameters (e.g., Tip X, Y, Z, and so on).

Setup 1 is for EDXD measurement and setup 2 is for radiography measurement. Filter value is typically 0 (no filter) for EDXD measurement and -45 (100 μ m molybdenum) for radiography measurement. Please close the window after completion.

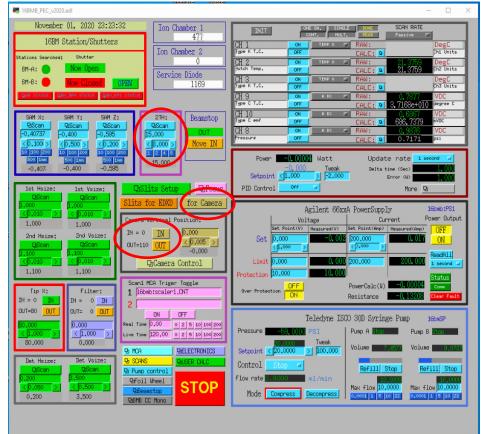
'1st Hsize', '1st Vsize', '2nd Hsize', '2nd Vsize', 'Filter' setups change simultaneously by clicking 'Slit for EDXD' (EDXD) or 'For Camera' (radiography).



Radiography measurement

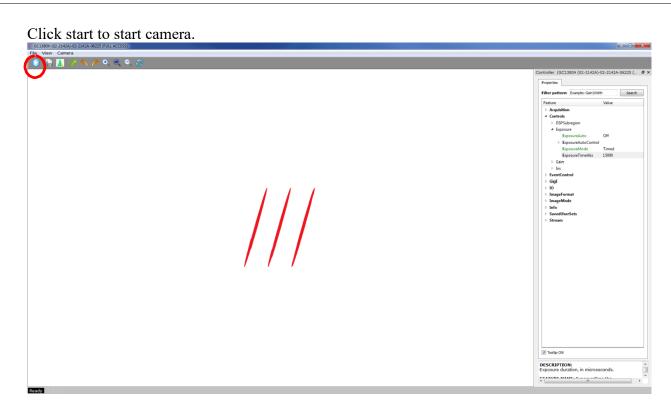
On the PEC user interface,

- 1. Click 'for Camera' to open slits and to put filter.
- 2. Confirm and/or move '2TH' to $> 9^{\circ}$.
- 3. Move camera IN



Open 'AVT Vimba Viwer' on desktop. Check 'GC1380H'.

/// VimbaViewer 1.1.2	
Action Settings Help	
Cetected Cameras GigE Image: Ima	Image: 13:48:09:053 VimbaAPI Version: 1.2.1 Image: 13:48:16:931 Opening The Viewer: GC1380H (02-2142A)-02-2142A-06225 Image: 13:48:16:931 Packet Size Adjusted: GC1380H (02-2142A)-02-2142A-06225 Image: 13:48:16:931 Packet Size Adjusted: GC1380H (02-2142A)-02-2142A-06225 Image: 13:48:25:136 Opening The Viewer: GC1380H (02-2142A)-02-2142A-06225 Image: 13:48:25:136 Opening The Viewer: GC1380H (02-2142A)-02-2142A-06225 Image: 13:48:25:136 Packet Size Adjusted: GC1380H (02-2142A)-02-2142A-06225

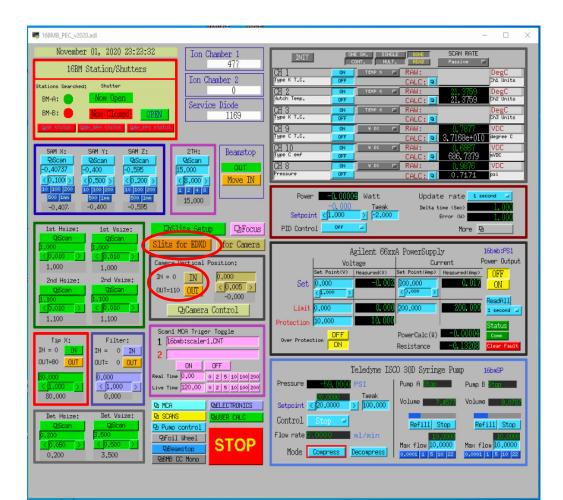


To save image, stop camera. File-Save image as.

Energy-dispersive x-ray diffraction (EDXD) measurement

On the PEC user interface,

- 1. Move camera OUT
- 2. Click 'Slits for EDXD' to narrow slits and to remove filter.
- 3. Move Tip X to IN position **IMPORTANT:** Tip X must be moved to OUT position when putting in and removing PE cell to avoid accidentally bumping the collimator.



-Open 'hpMCA' from shortcut on desktop

hpMCA							>
e Control Display Help							
Aquisition ———							
On Off							
Erase							
– Elapsed Time –							
Real O							
-ROIs							
Add Delete							
Clear All							
-Fluorescence markers							
– Vertical scale ––––– O Log 💿 Linear							
- Horizontal scale							
OE Oq							
🔍 Channel 🔍 d							
	0.1	0.2	0.3	0.4			

-File\foreground\open detector.

-Click 'OK', keeping the default MCA PV name.

-Find sample Y, Z, and X positions before starting EDXD data collection (cf. page 20-21).

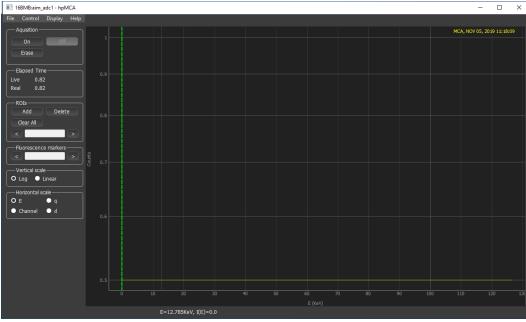
-Start EDXD data acquisition (cf. following pages for the usage of hpMCA software).

hpMCA

Data acquisition

-To start data collection, press 'Erase' and then 'On' in 'Acquisition'.

-To stop data collection and to save, press 'Off' in 'Acquisition'. Then, File\Save As. **Note:** Please include a suffix "_000" after the file name to enable automatic file incrementing when using command 'File\Save Next'.



Other features on the window

Left column (from top to bottom):

-ROIs (see following pages for the usage).

-Fluorescence markers=By selecting element, hpMCA shows K and/or L shell emission lines positions.

-Vertical scaling options

-Horizontal scale unit option

Bottom: By selecting a position on EDXD data by 'Cursor' you can get Energy and Counts information.

Cursor: Left click

Region of Interest (ROI)

There are two methods to add ROI.

- (1) Manual selection of ROI.
- (2) Make ROI on all peaks for a crystal by using the JCPDS data.

(1) Manual selection of ROI

-Select center of region of interest by moving cursor to that position (Left-click with mouse).

-Click, 'Add' button in 'ROIs' panel. The button will now read 'Set'.

-Drag left and right extends of the ROI to appropriate positions.

-Then, click 'Set' button in 'ROIs' panel. The ROI area should now be a different color (default – blue).

-Currently selected ROI is indicated by a red cursor above it.

-The Centroid of the selected ROI is displayed in top-middle of the plot.

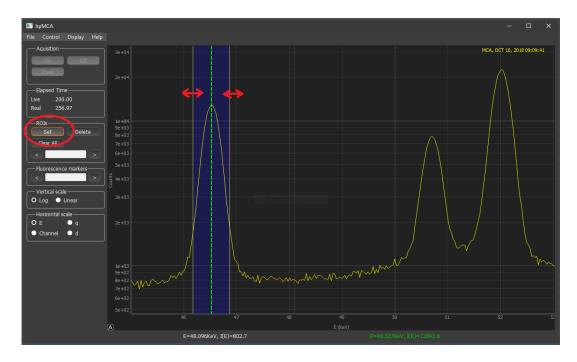
-Different ROI can be selected by '<' and '>' buttons in the ROI panel.

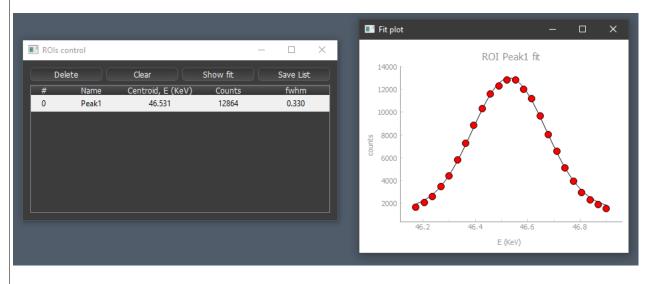
-More information about the ROIs can be displayed in the 'ROIs control' by selecting menu: Display/ROIs.

-You can change the name of any ROI by double-clicking and typing a new name in the name column. -Peak fit can be displayed by clicking 'Show fit' button in ROIs control window.

-To erase a ROI, please click 'Delete' after selection of the ROI.

-To erase all ROIs, please click 'Clear All'.





(2) Make ROIs on all peaks for a crystal by using JCPDS data

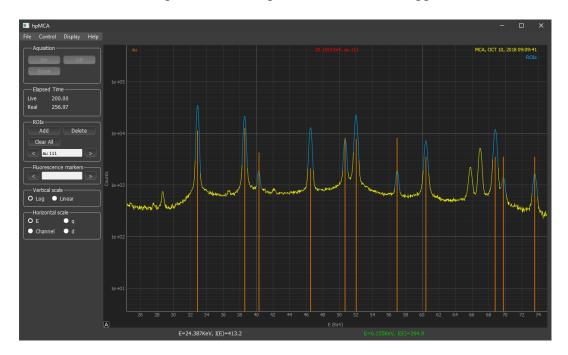
-Open 'Phase control' window from menu Display\Phase

Phase control					ο×
Add	Edit Delete	Clear	Add ROIs	Save List	Load List
🗹 🛑 au		0.00 GPa 298.00 K	Parameter	Step	
			P: 0.00	😫 GPa 0.2	0 🚖
			T: 298.00		0 韋
			Apply to all pha	ses	
			20: 15.05195	🗧 deg 🛛 1.00	0 🖨 Get

-Select material by opening a jcpds file.

-Check if 2-theta angle is correct, adjust if needed.

-Lines, which indicate positions of the peaks of the material, appear below EDXD data.

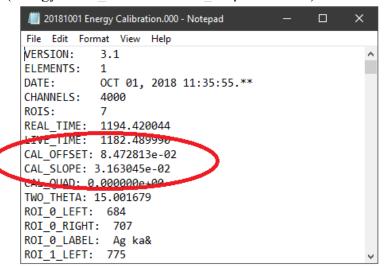


-The positions of peaks lines can be shifted by changing 'P (GPa)', or 'T (K)'.

-Then, click 'Add ROIS' in 'Phase control' window to add ROIs for all peaks.

Energy calibration

Beamline scientist does energy calibration of the germanium solid state detector by using Fluorescence lines of silver at 22.104 keV (K α) and 24.942 keV (K β 1), and gammas from ¹⁰⁹Cd (88.04 keV) and ⁵⁷Co (122.10 keV) at the beginning of each beamtime cycle. Parameters of energy calibration (Energy=CAL OFFSET+CAL Slope×Channel) can be found in the header of the EDXD data file. α



2θ angle calibration

Beamline scientist does 2θ angle calibration at 7°, 15°, 23°, and 31° using unit-cell volume of Au, and make linear equation to calculate 2θ angle.

The following is the procedure for 2θ angle calibration:

-Collect Au EDXD pattern.

-Make ROIs for all Au peaks using JCPDS data at 0 GPa (cf. page 14).

-Select Control\Calibrate 2theta... on Menu bar.

-Please remove weak or overlapping peaks by selecting 'No' in the second column 'Use?'.

Note: Because the MCA does not have background subtraction feature, background slope at low energy ($\sim 25 \text{ keV}$) probably due to absorption influences on determining peak position. It is better not to use low energy data for 2 θ angle calibration. Typically, at 2 θ of $\sim 15^{\circ}$, the first and second peaks show marked deviation from other peaks.

-Click 'Compute 20'.

-2 θ value appears in the '2 θ ' box.

-Then, please click OK to apply the 2θ calibration.

The 2θ calibration result is also saved in the header of the data file.

💶 2θ calibrat	ion				—	□ X
Defined r	egions——					
ROI	Use?	Energy	D-spacing	HKL	2θ	2θ error
		au 111	2.3490	20.155	15.04695	-0.00505
1		au 200	2.0343	23.268	15.05048	-0.00152
2	\checkmark	au 220	1.4385	32.904	15.05150	-0.00050
3	\checkmark	au 311	1.2267	38.586	15.05036	-0.00164
4	\checkmark	au 222	1.1745	40.289	15.05491	0.00291
5	\checkmark	au 400	1.0172	46.531	15.05218	0.00018
6	\checkmark	au 331	0.9334	50.709	15.05109	-0.00090
7	\checkmark	au 420	0.9098	52.021	15.05257	0.00057
8	\checkmark	au 422	0.8305	56.981	15.05417	0.00217
9	\checkmark	au 333	0.7830	60.451	15.05062	-0.00138
10		au 531	0.6877	68.817	15.05274	0.00074
11		au 442	0.6781	69.785	15.05452	0.00252
12	\checkmark	au 620	0.6433	73.579	15.05058	-0.00142
Comput	ce 2θ	Plot 2θ erro	or	20 15.0520	0 +/- 0.00154	
	O	ĸ			Cancel	

Bluediamond

The Java-based **HPCAT Bluediamond** software is a real-time scan viewer program. The user shortcut can be found on the Windows desktop. If the software is started fresh, go to "Configuration"-> "open" to open the input configuration file named "16BMB.txt" in the "C:\HPCAT Software" directory. Note that this directory is local, but can be any directory in the network. The software is straightforward to use and most of the menu items are self- instructing.

Various detectors can be displayed in the scan:

-Beam intensity monitor by 'Ion Chamber 1' placed at the entrance of BMB hutch.

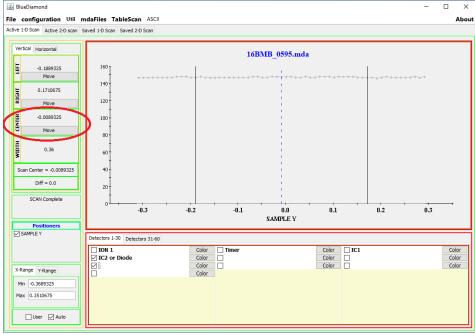
-Beam intensity monitor by 'Ion Chamber 2' (used only in absorption density measurement).

-Beam intensity monitor by 'IC2 or Diode' placed at the downstream of sample. This is mainly used for scanning sample Y and/or Z position by absorption contrast.

-Intensity of ROI in MCA software. This is mainly used for scanning sample X position in EDXD measurement (page 21). **Note**: The labels for these detectors can change based on the names of the ROIs. Bluediamond only refreshes the names for the detectors when it is started. If you change the name of the ROI in hpMCA the names will not be updated in Bluediamond until it is restarted.

To use line cursors (two vertical and two horizontal), select menu Util\Markers\Reset. Left and right cursors can be dragged.

The cursor feature is useful for graphical determination of the FWHM and peak center position. You can move sample position by clicking 'Move' button at the 'Center' in the left column.



Sample Y and/or Z positions search

There are 2 ways to search sample Y and/or Z positions:

- (1) Search by radiography image
- (2) Scan absorption profile

(1) By radiography image

-Move to radiography measurement setup (cf. page 8).

-Narrow slit size to those of EDXD measurement.

-Mark the narrow slit size and position by tape or something on monitor.

-Open slit (click 'for Camera') for radiography measurement.

-Move sample position to x-ray beam position shown by a mark on monitor.

(2) By scan

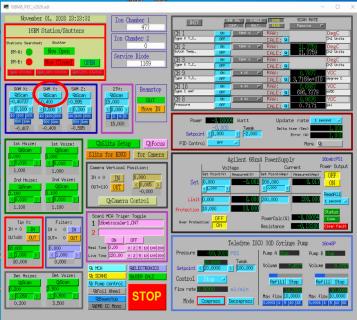
-Move to EXDX measurement setup (cf. page 9).

-Confirm 2TH is >10°.

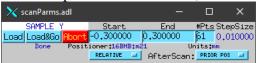
-Open 'Bluediamond' (cf. page 16 for Bluediamond software).

-Select 'IC2 or Diode' in Detector in Bluediamond, uncheck all others.

-Open 'scan' on SAM Y (or Z)



-Set scan parameters of 'Start', 'End' and '#Pts' (#Pts has to be odd number) (confirm 'Relative').



-Click 'Load&Go' to start scan.

-Scan results will appear in 'Bluediamond' window.

Sample X position scan

Sample X position can be adjusted by using intensity of sample or diffraction pattern. However, it is difficult to scan sample X with diffraction intensity of amorphous material. We recommend scanning sample X by using diffraction intensity of MgO ring. Followings are procedures:

-Move Y -1.5 mm from sample Y center to see diffraction patterns of MgO.

-Add ROIs for MgO peaks.

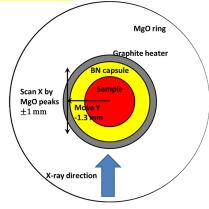
-Then, move Y -1.3 mm position from sample Y center (+0.2 mm Y from -1.5 mm position or move back to the sample Y center and move -1.3 mm Y).

-In order to connect EPICS motor control and MCA software, please click 'ON' in 'Scan1 MCA Trigger Toggle', and then input data acquisition time for each step in 'Preset Real Time' (typically, 2-5 second). -Open 'Scan' in 'SAM X', and input parameters (typically, Start=-1, End=1, #Pts=21).

-Then, click 'Load&Go' to start scan.

-Sample X center is the location where MgO diffraction intensity is the minimum.

Note: After the scan, please do not forget to 'OFF' 'Scan1 MCA Trigger Toggle', and input 0 in 'Preset Real Time'.



November 01, 2020 23:23	:32 Ton Chamber 1	THE STATE STATE STATE
		INI CONT. MULT. READ Passive F
16BM Station/Shutters	Ton Chamber 2	CH 1 ON TEXP X II RAW: DegC Type K T.C. OFF CALC: 0 Chi Units
ations Searched: Shutter		CH 2 ON TEMP K IN RAW: 21.03/159 DegC
BM-A: Now Open	Service Diode	OFF CALC: 21.3759 ph2 Units 0H 3 ON TOVP X RAW: DegC
	OPEN 1169	Type K T.C. OFF CALC: CALC: Ch3 Units
QSP STATUS QBH_BPH STATUS QBH_E	PS STATUS	CH 9 ON V 0C RAW: 0,7877 VDC Type C T.C. OFF CALC: Q,7168e+010 degree C
SAM X: SAM Y: SAM Z	: 2TH: Beamstop	CH 10
PaScan PaScan PaSca	n Đứcan	Type C enf OFF CALC: 0 686,7379 WV0C
-0.40737 -0.400 -0.595	10.000	Pressure OFF CALC: 0 0.7171 psi
10 100 200 10 100 200 10 100		Power -D.(10004 Watt Update rate 1 second -
-0.407 -0.400 -0.59		-0,000 Tweak Delta time (Sec)
		Setpoint (1.000 > -2.000 Error (N)
1st Hsize: 1st Vsize: DjScan DjScan	DSlits Setup DiFocus	PID Control OFF - More 🖳
1,000 1,000	Slits for EDXD for Camera	Agilent 66xxA PowerSupply 16bmb:PS1
<0.010 > <0.010 > 1.000 1.000	Camera Vertical Position:	Voltage Current Power Output
2nd Hsize: 2nd Vsize:	IN = 0 IN 0.000	Set Point(V) Heasured(V) Set Point(Rmp) Heasured(Rmp) OFF Set 0.000 -0.002 200.000 0.017 ON
QiScan QiScan	OUT=110 OUT <0.005 > -0.000	<β.000 >)
1,100 1,100 × 0,010 ×	Camera Control	Limit 0.000 0.000 200,000 200,000 1 second of
1,100 1,100		Protection 10.000 10.000 Status
Tip X: Filter:	Scan1 MCA Triger Toggle 1 16bmb:scaler1.CNT	Over Protection OFF PowerCalc(U) =0.00004 Com
N = 0 IN IN = 0 IN	2	DN Resistance -(), 132()8 Clean Fault
DUT=80 <u>OUT</u> OUT= 0 <u>OUT</u>	ON OFF	Teledyne ISCO 30D Syringe Pump 166mSP
0.000	Real Time 0 2 5 10 100 200	
<1.000 > <1.000 > 80.000 0.000	Live Ti e 120,00 0 2 5 10 100 200	Tyeak
	DE MCA DELECTRONICS	Setpoint <20.0000 > 100.000 Volume Volume Volume
Det Hsize: Det Vsize: DScan DScan	PU SCANS	Control Stop - Refill Stop Refill Stop
3,500	DEcil Ubeel	Flow rate 0.0000 ml/min 00.0000 00.0000
<0.050 > <0.500 >	PReamstan STOP	Max flow 10.0000 Max flow 10.0000
0,200 3,500	PEBMB CC Mono	Mode Conpress Deconpress 0,0001 1 5 10 22 0,0001 1 5 10 22

Liquid/amorphous structure measurement

A python program 'multiangle.py' is available for automatic data acquisition of EDXD pattern with varying 2θ angle.

-Open the python program by running 'multiangle.bat' from the desktop shortcut.

Set	up	Loa	d	Save		Add		Delete		Clear	Plot	
# 1 2 3 4 5 6 7 8 9 10 11	20 4.3 5.3 6.5 8 9.8 12 14.7 18.1 22.2 27.3 33.6	Exp. (s) 30 30 30 30 30 30 30 30 30 30 30 30	1st V 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3	1st H 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1	2nd V 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3	2nd H 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1	Det. V 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5	Det. H 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1	D0 0.89 0.72 0.59 0.48 0.39 0.32 0.26 0.21 0.18 0.15 0.12	D1 2.22 1.8 1.47 1.19 0.97 0.79 0.64 0.52 0.42 0.34 0.27	Beam alignment parameters Tip size Tip distance Detector distance D0: Collimation depth at the sam D1: Maximum collimation depth (

You have the following 3 options:

1. Create a new setup automatically by clicking Setup in main window. In the pop-up window enter desired q-range and usable E range, and % overlap for the measurements. The built in algorithm will calculate optimal 2theta angles and populate the main window.



- 2. Load previously saved setup, click Load in main window
- 3. Add 2-theta angles manually by clicking Add in the main window for each angle. Adjust the slit sizes and exposure times for each 2-theta

-Input parameters

- 1. 2θ =2theta angle
- 2. 1stV=1st slit Vertical size
- 3. 1stH=1st slit Horizontal size
- 4. 2ndV=2nd slit Vertical size
- 5. 2ndH=2nd slit Horizontal size
- 6. Det.V=Detector slit Vertical size
- 7. Det.H=Detector slit Horizontal size
- 8. Exp. (s)=Data collection time in 'Live time' (i.e. Actual data acquisition time is Live time + Dead time)

If you want to repeat measurement, you can set 'Iterations=2 or higher.

-Confirm the following:

'Camera Vpos'=110 'Beamstop'=OUT 'Tip X'=0 'Scan1 MCA Trigger Toggle'=OFF (nothing in line 2) Both 'Preset Real Time' and 'Preset Live Time'=0 Slit and Filter setup is 'EDXD' condition ('Filter'=0, slit size is small) 'position of sample is correct'.

Then, please make dummy saved file in hpMCA. -File\Save As (please make a dummy file with suffix '_000', file extension will be *.hpmca) -Open File\Preferences -In preferences, please check 'yes' for 'autosave when acquisition stopped'. (hpMCA will save file for each angle data with the name suffix of '_001', '_002'...).

Then, to start multiangle measurement, On Multiangle control window,

click Run

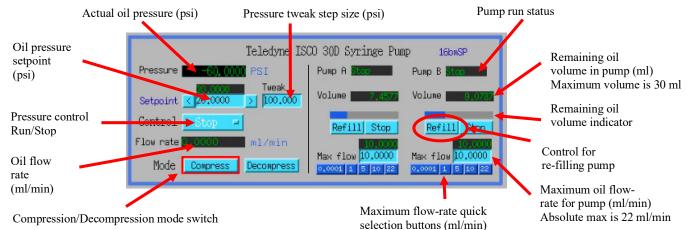
Note: after finishing the Multiangle collection, please do not forget to check 'no' for 'autosave when acquisition stopped'.

If you want to stop the Multiangle measurement, click Stop.

Increase pressure

The PEC oil pressure is controlled by the Teledyne ISCO 30D dual syringe pump system. The maximum pressure allowed is 14,000 psi.

Syringe pump is controlled through the MEDM interface



Basic pump operation

Procedure for increasing, maintaining, and decreasing pressure.

Compression:

- 1. Make sure Mode is selected as "Compress"
- 2. Refill pumps A and B (click the button Refill for each pump). Wait until both pumps finish refilling.
- 3. Set Max flow for both pumps to 5ml/min.
- 4. Set the Oil pressure setpoint to 20 psi.

5. Set Pressure control to Run. Pump will go through the initial equalization sequence; this will take around 30 seconds to one minute. Pressure may go up to ~ 80 psi and fluctuate somewhat during this process. Wait until the Actual oil pressure stabilizes at 20 psi.

6. Increase the Oil pressure setpoint to your required pressure (maximum allowed is 14,000psi). Pump will gradually reach the setpoint pressure and maintain the pressure continuously.

7. If you don't want the pump to maintain the pressure continuously after reaching the setpoint, set the Maximum oil flow-rates for pumps A and B to 0.0001 ml/min. DO NOT switch Pressure Control to Stop. 8. To reach the next oil pressure setpoint, re-enable pressure control by setting Max flow rates back to 5 ml/min.

Decompression:

1. Set Pressure Control to Stop.

2. Set Mode to Decompress. (Note: due to problem in the current version of the controller software, sometimes communication with the pump during this step, the indicators colors can change to white. If this happens, please wait around 30 seconds, the communication should get re-established on its own. Afterwards, you may need to toggle back and forth between Compress and Decompress, make sure Decompress in finally selected).

3. Set Pressure Control to Run.

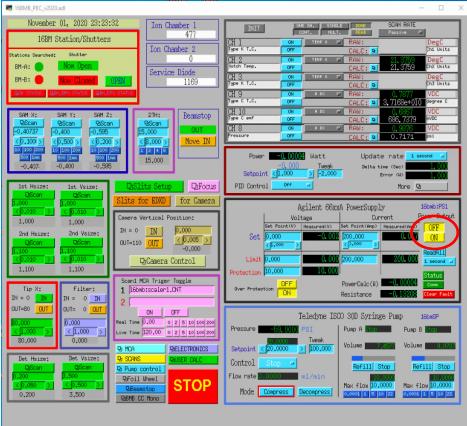
4. Wait around 1 minute before doing anything else. After around 30 seconds, one of the pumps (A or B) will start emptying out. Wait until the level in that pump reaches around 7.5 ml.

5. Set the setpoint pressure to 20 psi.

- 6. After the actual oil pressure is at 20 psi, switch pressure control to Stop.
- 7. Open the valves to vent the remaining oil pressure.

Heating

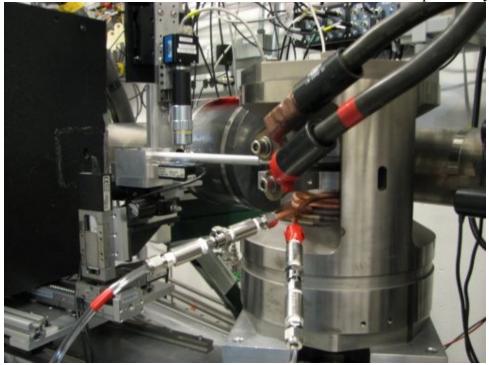
Before connection of cable, please confirm 'Power Output' in 'PEC User Interface' is 'OFF'.



In hutch, please confirm 'Heater Output Control Switch' is 'Disabled'.



-Connect cable on PEC Brown cable (-) = Top ring. Red cable (+) = Bottom ring. Note: These cables should not touch each other or not connect to press body.



-Turn On a fun on PE press for cooling of press body.

-'Enable' on the 'Heater Output Control Switch'.

-Before starting heating, it is recommended to start 'Stripchart' to save log of heating (cf. page 26 about Stripchart).

On 'PEC User Interface',

1. At first, please confirm 'Voltage' 'Set Point (V)'=0, 'Setpoint (Watt) on PID control = 0, and 'Over Protection' is ON.

2. 'Power Output' ON

3. Input 200 in 'Limit' under 'Current'. Please input again even if the value is 200.

4. Click 'Clear fault'.

5. 'PID ON/OFF' ON

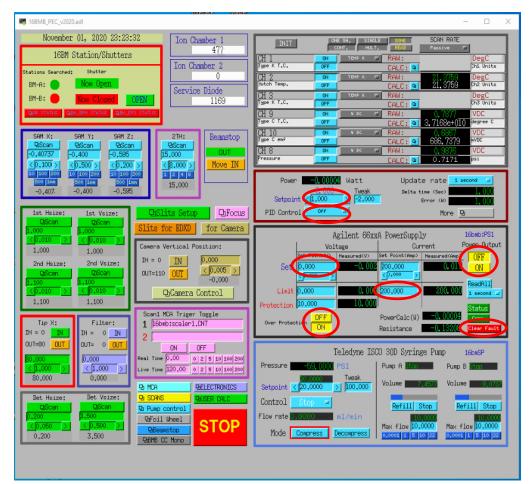
6. Tweak 'Setpoint (Watt)' by 1 W to 3 W.

6. Check 'Readback (Watt)' is responding, and 'Resistance' is lower than 0.1 (typically, \sim 0.04-0.05 at \sim 1 W).

Note1: Response of heater is slow particularly at <10W. Please wait a while.

Note2: Increase of 'Readback (Watt)' may stop at <3W. If so, please check 'Measured (Amp)' under 'Current'. If 'Measured (Amp)' value is 2.65, it is likely to forgot the procedure 3 (Input of 200 in 'Limit' of 'Current'). In this case, please lower 'Setpoint (Watt)' to 0, turn OFF the 'PID ON/OFF', input 0 in Set Point (V), and turn Off the 'Power Output'. Then, please restart the procedures.

7. If heater response and resistance is okay, increase 'Setpoint (Watt)' slowly (it is better to keep <5 difference between 'Readback (Watt)' and 'Setpoint (Watt).).



Cooling can be done (1) slow cooling by gradually decreasing 'Setup (Watt)' to 0, or (2) Turn OFF 'Power Output' to quench sample.

In both case, after cooling,

-Input 0 in 'Setup (Watt)'.

- 'PID On/OFF' OFF
- -'Power Output' OFF

-Input 0 in 'Set Point (V) under 'Voltage'.

-'Disable' on the 'Heater Output Control Switch'.

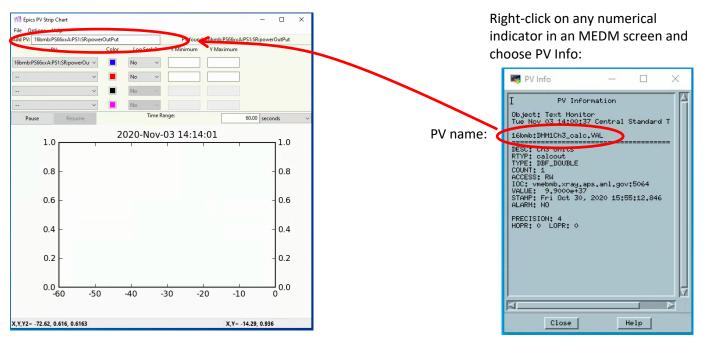
Note: Do not touch on press at least until turning off the power of heater power supply. Even after the power off, please take care. If you heated more than 1000 °C for more than several hours, press body may be hot. Please wait a while to cool down press body.

After cooling of press body, please remove heating cables.

Stripchart

Stripchart saves compression and heating records with time. StripChart allows recording any process variable (PV)

-Open 'Epics StripChart' from desktop shortcut.



You can find the PV name of any indicator on the MEDM screen (pressure, temperature, motor position, etc.) by right-clicking on the indicator and selecting PV Info.

The PV name will be displayed in the pop-up PV info window.

Type the PV name into the Add PV textbox in Epics StripChart and hit Enter key. The "PV Found" note should be displayed next to the PV name. Repeat this for each PV name that you want to add. You can add up to 4 PV names at a time (if you need to record more PVs, open multiple windows of Epics StripChart):

Some common PV's are (Note: the PV names are case sensitive):

Process variable	PV name
PEC pump load (psi)	16bmb:DMM1Ch8_calc.VAL
Power Output (W) (Readback)	16bmb:PS66xxA:PS1:SR:powerOutPut
Voltage (V)	16bmb:PS66xxA:PS1:SR:dV
Current (A)	16bmb:PS66xxA:PS1:SR:dC
Resistance (ohm)	16bmb:PS66xxA:PS1:SR:Resistance
K-type thermocouple (degC)	16bmb:DMM1Ch3_calc.VAL
C-type thermocouple (degC)	16bmb:DMM1Ch9_calc.VAL

The PVs will start recording the moment they are added.

To save the PV data, click menu File->Save Data, or Ctrl+S